



Assembly Instructions

Orka 2 Seat Lounge Set with Adjustable Table

**(Product Codes: 65201062, 65203062,
65207062 & 65208062)**

**PLEASE RETAIN THIS DOCUMENT ALONG WITH YOUR
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Please follow these simple steps to build your furniture. We also have a very useful video available online to assist with the assembly, please visit www.hartmanuk.com

TOP TIPS

- Please read these instructions carefully before assembly, for further assistance please view our assembly video online for an easy step by step demonstration.
- Aluminium is a soft metal and over tightening may strip the thread or break the part, please loosely assembly your furniture before tightening to secure.
- Please **do not** use power tools, only use the tools provided in the bolt pack.
- Please allow 1 hour for assembly.



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Orka 2 Seat Lounge Set

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Assembly Instructions

Orka 2 Seat Lounge Sofa (Product Code: 65201062)

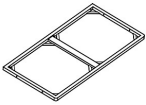
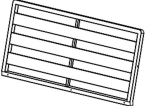
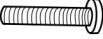
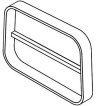
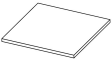
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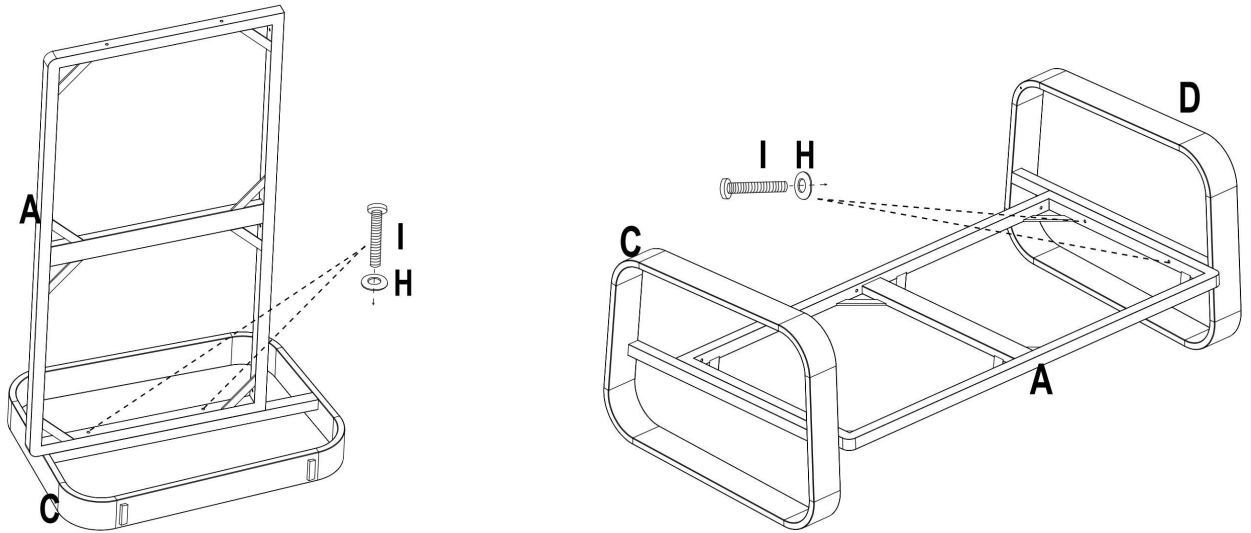
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PARTS LIST

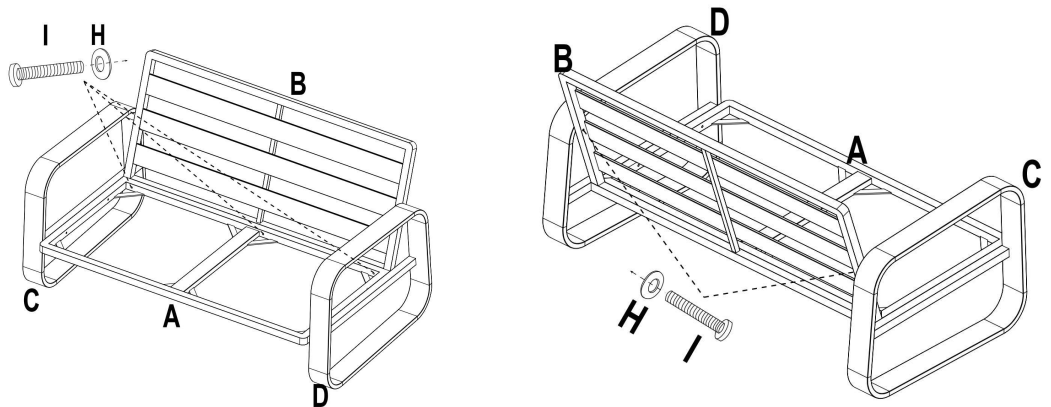
Components					Fixings				
Parts List	Parts Picture	Description	Qty	Part No.	Parts List	Parts Picture	Description	Qty	Part No.
A		Seat Frame	1	65201062A	H		M6x16 Washer	9	1061162
B		Backrest	1	65201062B	I		M6x50 Bolt	9	1012162
C		Armrest 1	1	65201062C	J		Bolt Cap	9	1061163MG
D		Armrest 2	1	65201062D	K		M6 Allen Key	1	1010162
E		Seat Panel (62x62cm)	2	65201062E	L		Feet	4	2SIF002MG
F		Back Cushion	2	65201062F					
G		Seat Cushion	2	65201062G					

STEP 1 & 2: ARMREST ASSEMBLY



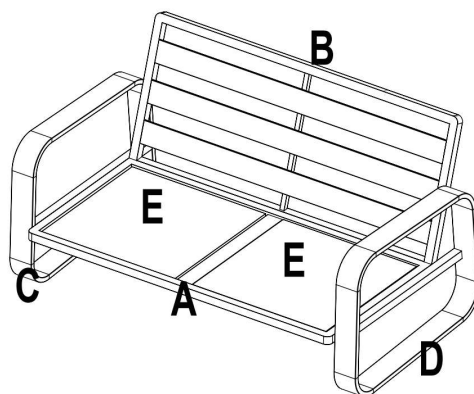
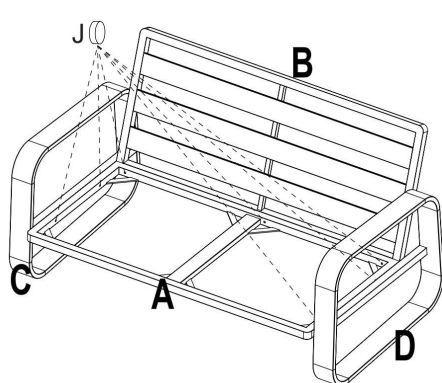
STEP 1: Attach Armrest1(C) to the Seat Frame (A) using the M6x50 Bolt (I) and washer (H)
STEP 2: Repeat step 1 with Armrest 2 (D)

STEP 3 & 4: BACKREST ASSEMBLY



STEP 3: Attach Back Rest (B) to the Seat Frame (A) using the M6x50 Bolt (I) and Washer (H).
STEP 4: Attach Back Rest (B) to Armrest 1 (C) & Armrest 2 (D) using the M6x50 Bolt (I) and Washer (H).

STEP 5: TIGHTENING AND FINISHING



STEP 5: Tighten all the bolts on the sofa and cover with the bolt caps (J). Turn the sofa over and place the Seat panel (E) and Seat cushion (G) and the Back cushion (F) onto the sofa.



Assembly Instructions

Orka Lounge Chair

(65203062)

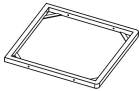
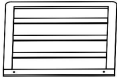
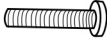
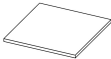
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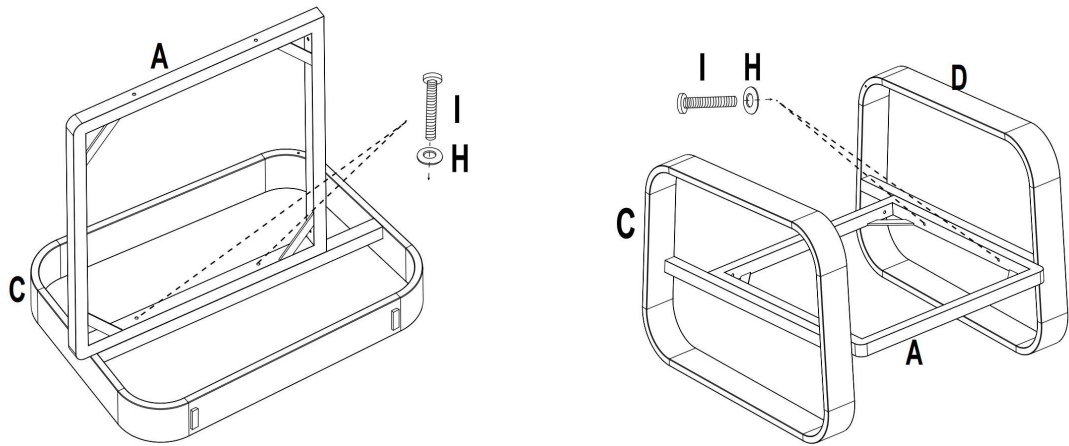
TOP TIPS

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PARTS LIST

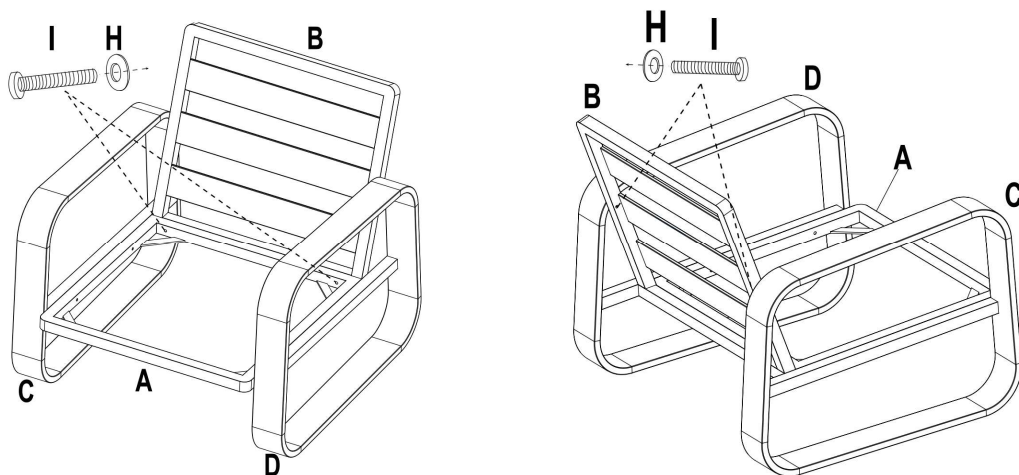
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Parts List	Parts Picture	Description	Qty	Part No.	Parts List	Parts Picture	Description	Qty	Part No.
A		Seat Frame	1	65203062A	H		Washer M6x16	8	1061162
B		Back Rest	1	65203062B	I		M6x50 Bolt	8	1061262
C		Armrest 1	1	65203062C	J		Bolt Cap	8	1061163
D		Armrest 1	1	65203062D	K		M6 Allen Key	1	1010162
E		Seat Panel (62x62cm)	1	65203062E (62x62cm)	L		Footpad	4	2SIF002
F		Back Cushion	1	65203062F					
G		Seat Cushion	1	65203062G					

STEP 1 & 2: ARMREST ASSEMBLY



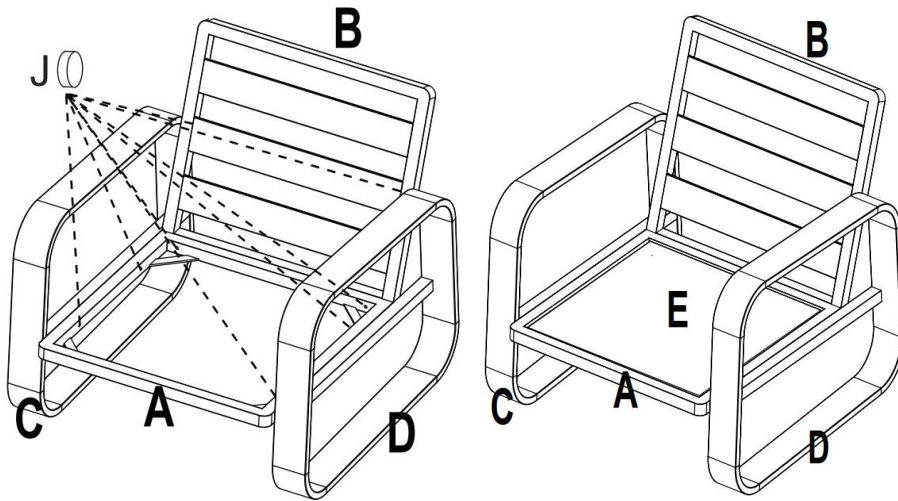
STEP 1: Attach Armrest1 (C) to the Seat Frame (A) using the M6x50 Bolt (I) and Washer (H)
STEP 2: Repeat step 1 with Armrest 2 (D)

STEP 3 & 4: BACKREST ASSEMBLY



STEP 3: Attach Back Rest (B) to Seat Frame (A) using the M6x50 Bolt (I) and Washer (H).
STEP 4: Attach Back Rest (B) to Armrest 1 (C) & Armrest 2 (D) using the M6x50 Bolt (I) and Washer (H).

STEP 5: TIGHTENING AND FINISHING



STEP 5: Tighten all the bolts on the chair and add the bolt caps (J). Turn the chair over and place the seat panel (E) followed by the seat cushion (G) and the back cushion (F).



Assembly Instructions

Orka 140x70cm Rectangular Coffee Table (65209062)

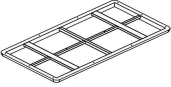
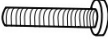
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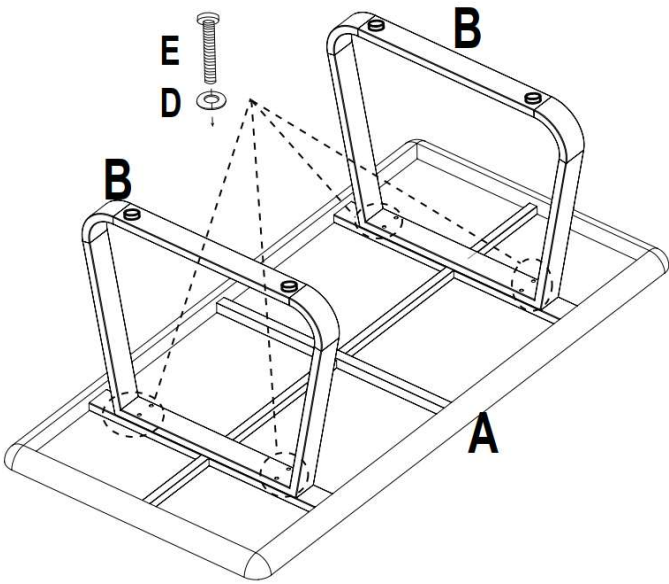
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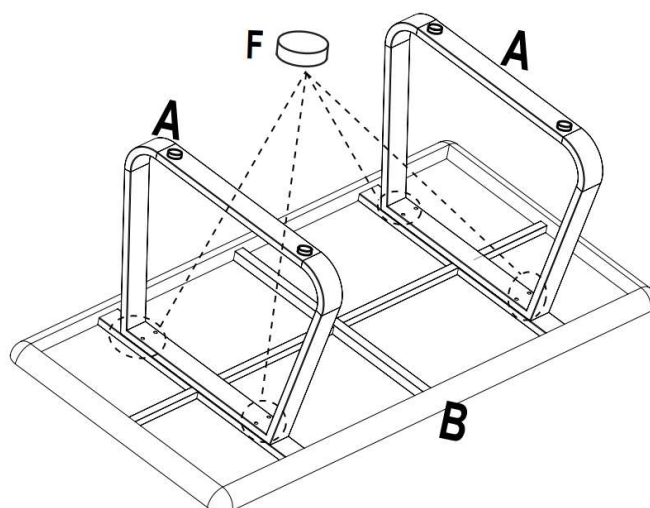
Components					Fixings				
Parts List	Parts Picture	Description	Qty	Part No.	Parts List	Parts Picture	Description	Qty	Part No.
A		Table Top	1	65209062A	D		Washer M6x16	8	1061162
B		Leg	2	65209062B	E		M6x35 Bolt	8	1111162
C		Glass	1	65209062C	F		Bolt Cap	8	1061163
					G		M6 Allen Key	1	1010162
					H		Adjustable Foot	4	2SIF009
					I		Sucker	12	1241164

STEP 1 & 2: LEGS ASSEMBLY

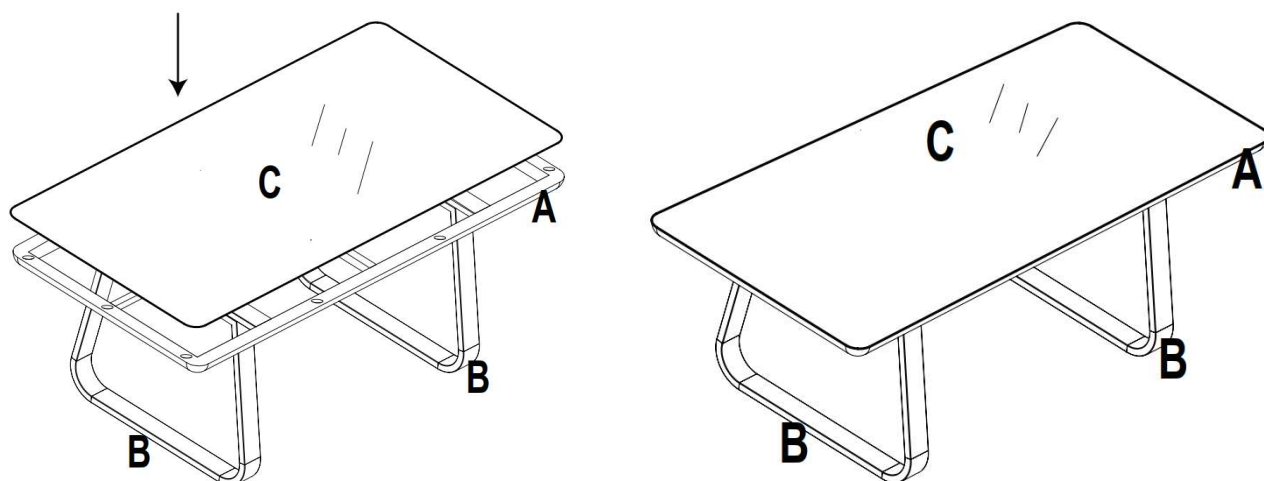


STEP 1: Attach Leg (B) to the Table top (A), using the M6x35 Bolt (E) and Washer (D)

STEP 2&3: TIGHTEN AND FINISHING



STEP 2: Tighten all the bolts on the table and cover with the bolt caps (F).



STEP 3: Turn the table over and place the glass (C) onto the table



Assembly Instructions

Orka Lounge Chair

(65203062)

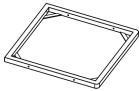
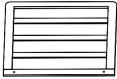
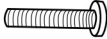
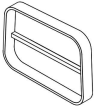
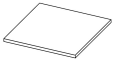
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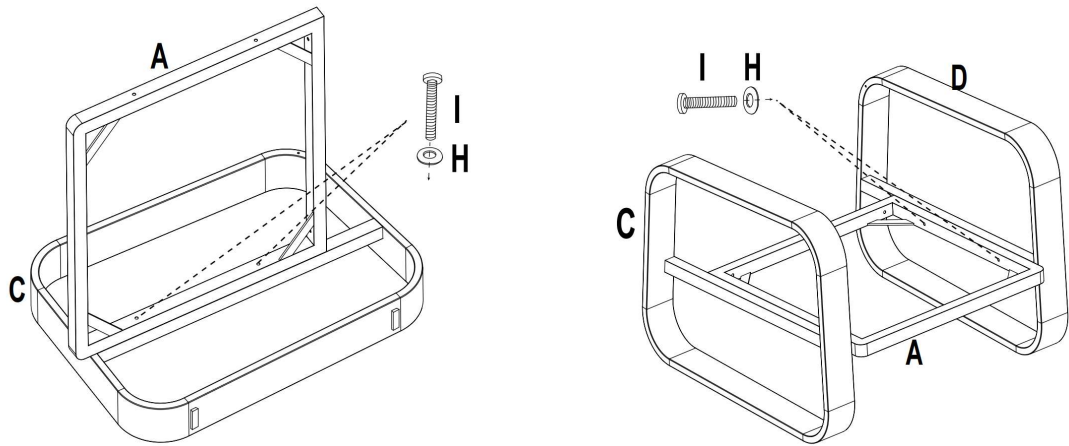
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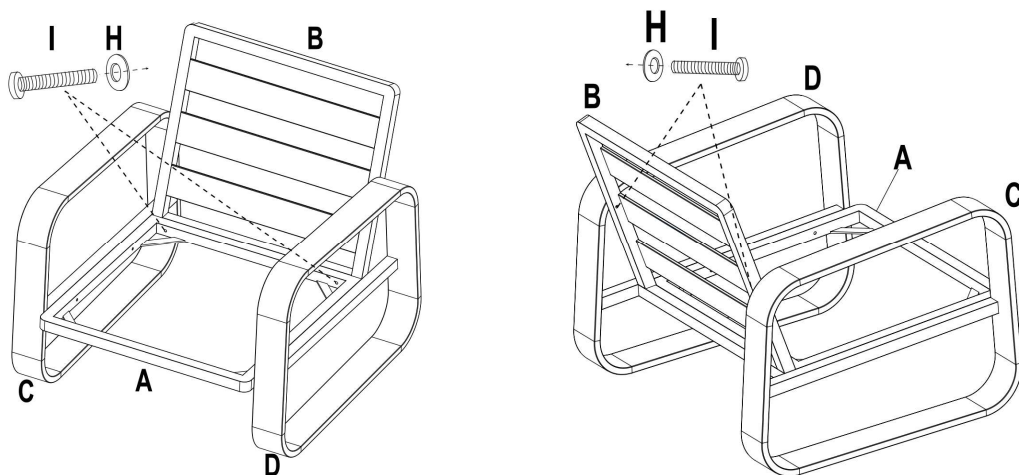
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B		Back Rest	1	65203062B	I		M6x50 Bolt	8	1061262
C		Armrest 1	1	65203062C	J		Bolt Cap	8	1061163
D		Armrest 1	1	65203062D	K		M6 Allen Key	1	1010162
E		Seat Panel (62x62cm)	1	65203062E (62x62cm)	L		Footpad	4	2SIF002
F		Back Cushion	1	65203062F					
G		Seat Cushion	1	65203062G					

STEP 1 & 2: ARMREST ASSEMBLY



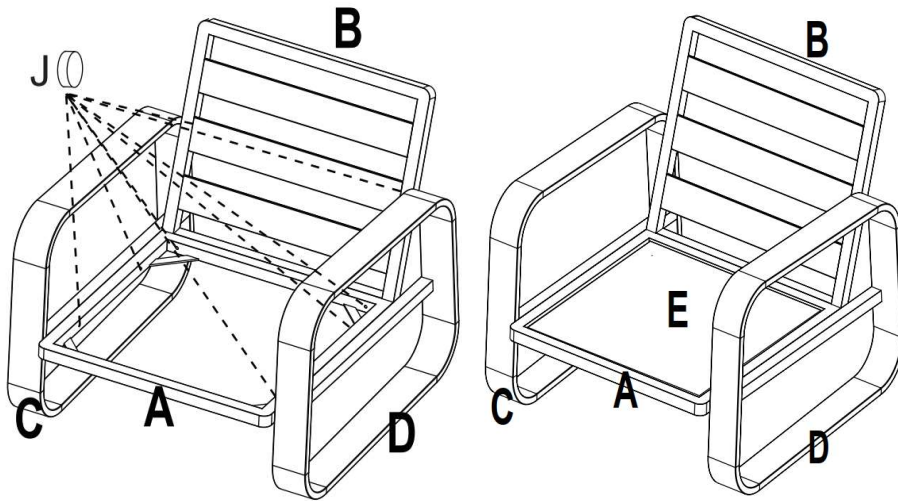
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STEP 3: Attach Back Rest (B) to Seat Frame (A) using the M6x50 Bolt (I) and Washer (H).
STEP 4: Attach Back Rest (B) to Armrest 1 (C) & Armrest 2 (D) using the M6x50 Bolt (I) and Washer (H).

STEP 5: TIGHTENING AND FINISHING



STEP 5: Tighten all the bolts on the chair and add the bolt caps (J). Turn the chair over and place the seat panel (E) followed by the seat cushion (G) and the back cushion (F).



Assembly Instructions

Orka Rectangular Adjustable Table (Product Codes: 65207062 & 65208062)

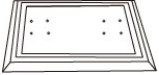
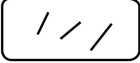
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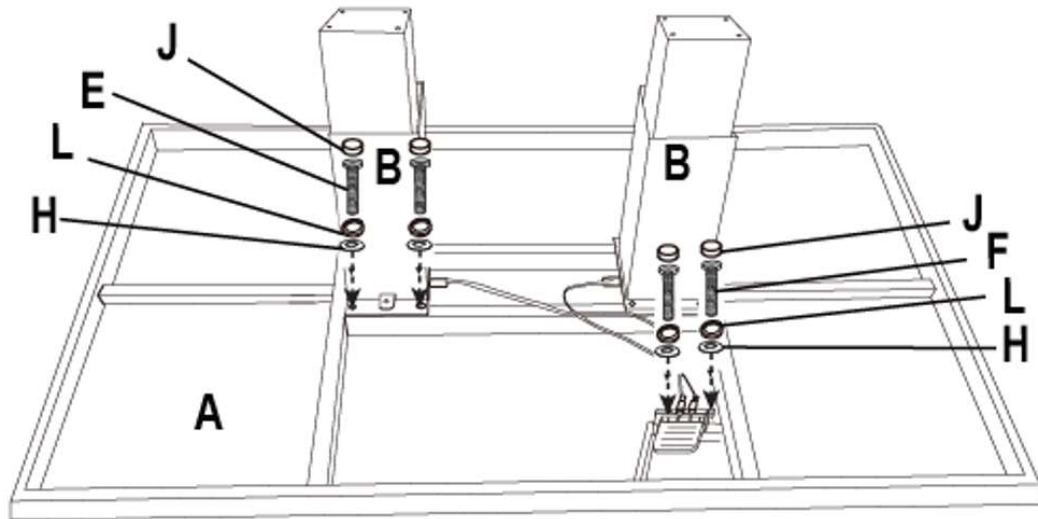
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A		Table Top	1	65207062A	E		M6x25 Bolt	2	1017162
B		Leg Pillar	1	65208062B	F		M6x35 Bolt	2	1111162
C		Base	1	65207062A	G		M8x55 Bolt	8	2002166
D		Glass	1	65207062A	H		M6*φ12 Washer	10	1241162
					I		M8*φ20 Washer	8	1061191
					J		M6 Bolt Cap	10	1061163MG
					K		M8 Bolt Cap	8	1061164MG
					L		M6 Lock Washer	10	1051163
					M		M8 Lock Washer	8	1063162
					N		M6 Allen Key	1	1010162
					O		M8 Allen Key	1	1051162
					P		Adjustable Foot	4	2SIF009MG
					Q		Sucker	12	1241164

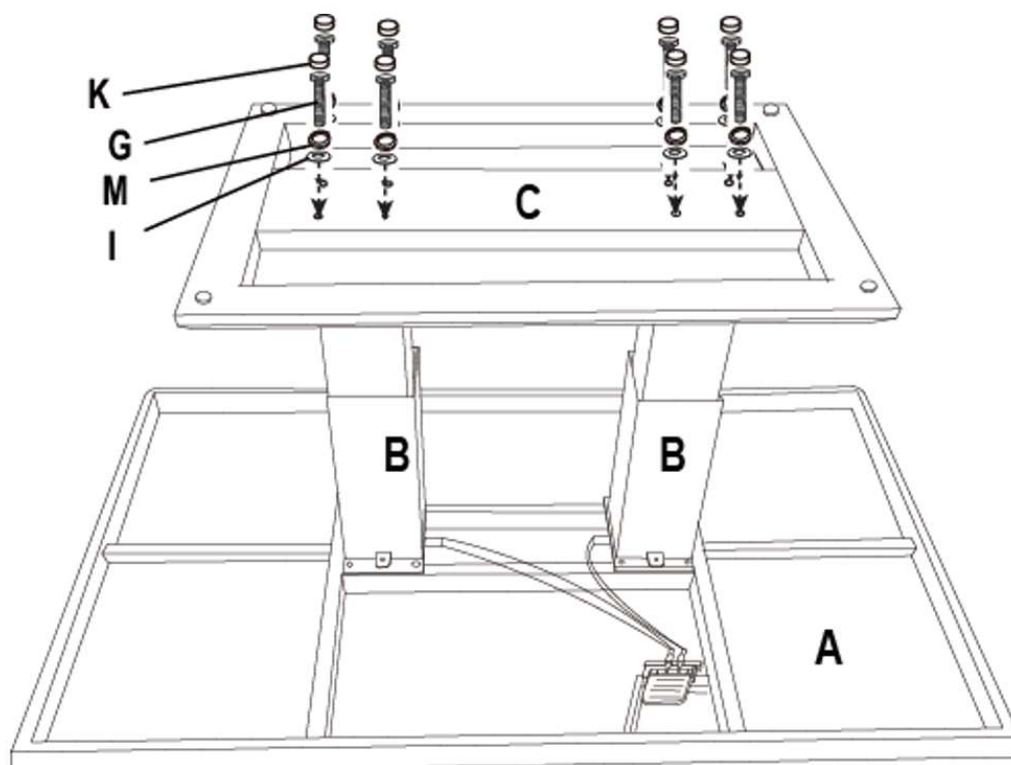
STEP 1 & 3: PILLAR ASSEMBLY



STEP 1: Attach leg pillar (B) to the table top (A), using the M6x25 bolt (E), lock washer (L) and washer (H).

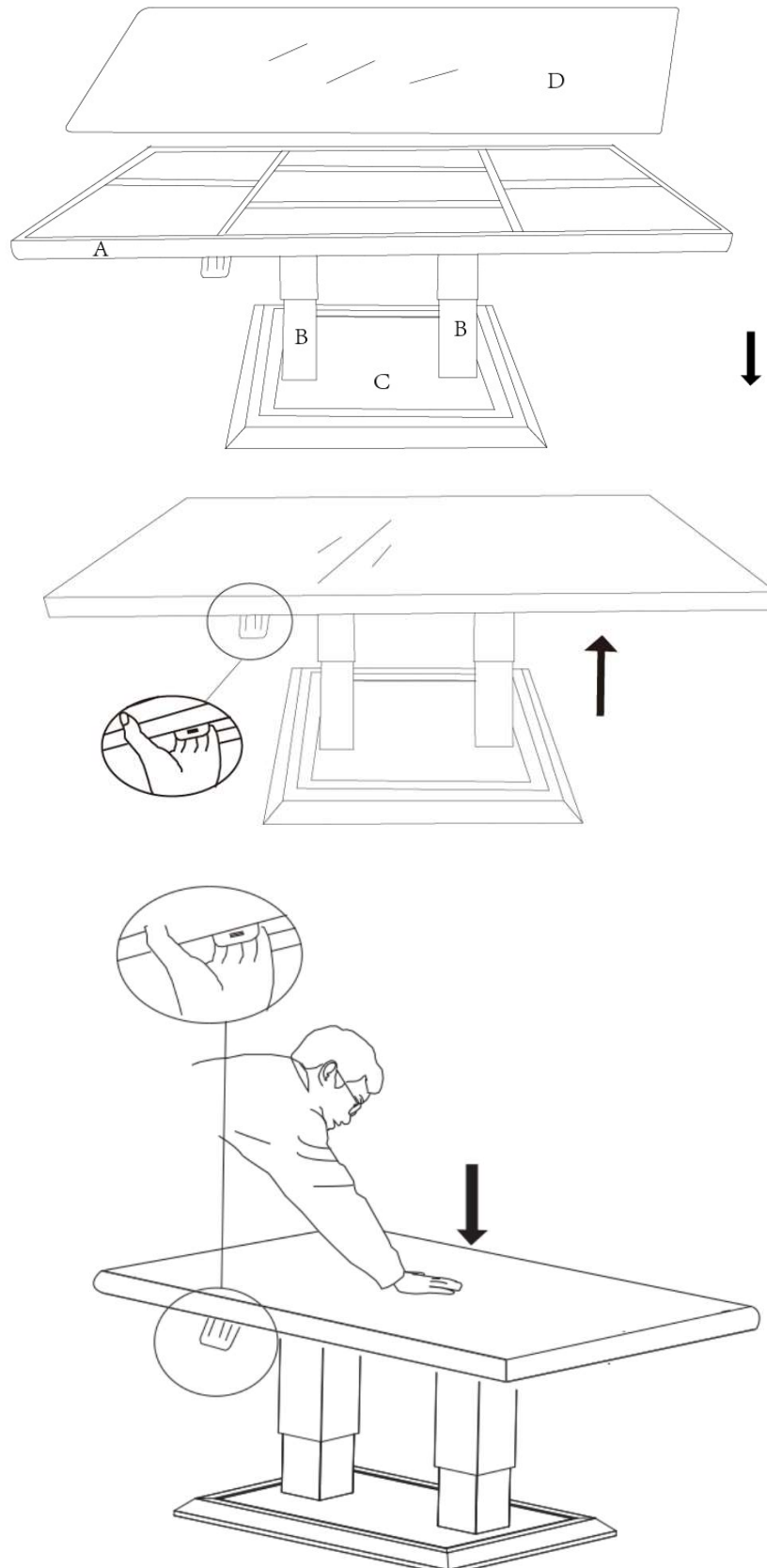
STEP 2: Attach the handle to the Table top (A), using the M6x35 bolt (F), lock washer (L) and washer (H).

Tighten all the bolts and cover with the bolt cap (J)



STEP 3: Attach base (C) to the leg pillar (B), using the M8x55 bolt (G), lock washer (M) and washer (I)
Tighten all the bolts and cover with the bolt cap (K)

STEP 4: COMPLETE AND TRY LIFT FUNCTION



STEP 4: Turn the table over and place the glass (D) onto the table
To raise the table, firmly squeeze the handle. To lower the table, gently press the centre of the tabletop while squeezing the handle.